

# Trap Density Evolution in FRAM: from Wake-up to Fatigue

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Ferroelectricity in high- $\kappa$  HfO<sub>2</sub> and Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> is associated with the ability to stabilize noncentrosymmetric orthorhombic phase *Pbc*2<sub>1</sub> [1]. Hafnia-based materials have a number of advantages over conventional ferroelectric regarding compatibility with the technological processes used in microelectronics. They have already demonstrated their ability to provide a very high density of elements. Considering the advantages of ferroelectric random access memory (FRAM) as non-volatile, high-speed performance, high number of switching cycles, the discovery of ferroelectric effect in these materials gave an impetus for the development of the universal memory concept which may lead to a significant breakthrough in the development of memory devices [2]. The unsolved problems in the way of development of FRAM-based universal memory are the Wake-up and Fatigue modes of FRAM elements. One of the possible reasons for these effects is the presence of defects in Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> thin films. The purpose of the present work is to study the evolution of charge trap density in ferroelectric Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> after set/reset cycling.

Transport measurements were performed for TiN/Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub>/TiN structures. Test structures were fabricated with the ALD technique. The presence of ferroelectric properties of Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> films is confirmed by observing the characteristic hysteresis on the polarization-voltage (*P-V*) plate for TiN/Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub>/TiN structures.

The *P-V* measurements show that after 10 set/reset cycles, residual polarization  $P_r$  rises from 19  $\mu\text{C}/\text{cm}^2$  to 20.6  $\mu\text{C}/\text{cm}^2$  (wake-up). After 10<sup>3</sup> set/reset cycles,  $P_r$  began to decrease (Fatigue) and, after 10<sup>6</sup> cycles, it reached the value of 13  $\mu\text{C}/\text{cm}^2$ . At  $\sim 10^4$  cycle, the residual polarization exhibits a local maximum.

The leakage currents were extracted from the current responses by removing displacement currents. The leakage current depends on the voltage exponentially

and can be described by the phonon-assisted tunneling between traps [3]. The slope of the initial *I-V* curves on the semi-log plot corresponds to the trap density of  $N = 8.9 \times 10^{19} \text{ cm}^{-3}$ . After 10<sup>4</sup> set/reset cycles, the current increases spasmodically and the slope of the log *I-V* curves corresponds to  $N = 8.5 \times 10^{19} \text{ cm}^{-3}$ . During further set/reset cycles the current rises at a particular voltage on the test structure. After 10<sup>6</sup> cycles, the trap density is  $N = 1.2 \times 10^{20} \text{ cm}^{-3}$ . Possible reasons of these phenomena are the subject of discussion in this work.

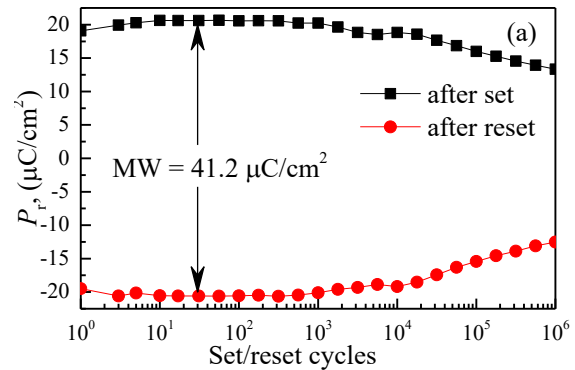


Fig. 1 Endurance of TiN/Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub>/TiN FRAM element.

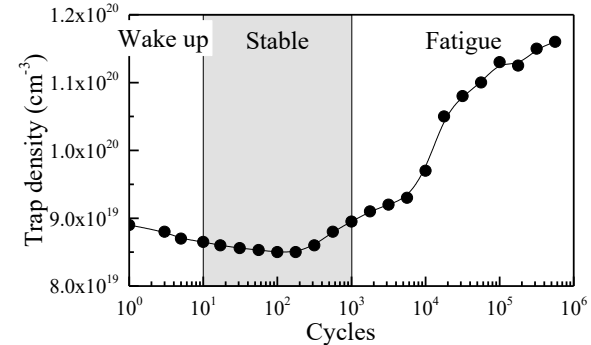


Fig. 2 Evolution of trap density in Hf<sub>0.5</sub>Zr<sub>0.5</sub>O<sub>2</sub> film after set/reset cycles.

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- [2] M. H. Park et al., Adv. Mater. 27, p. 1811, 2015
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